

Make sure these faces point in the same direction after assembling

Detail A

Detail B
Scale: 3:10

V500ACTIVE 40 PH01SIDE FRAME Sheet 1/2

3999452			
Plan No.			
EC00526/C			
Scale: 3:20	Drafted	Verified	Confirmed
Date	20/06/2023	07/08/2023	07/08/2023
Initials	FZY	FZY	JJQ




Bill of Material			
No.	Plan	Article	Quantity
1	X000185	G000790	2
2	X002437	1992699	2
4	X004308	1904129	4
5	X004309	1904133	4
6	X004415	17193	2
7	P00023627	2997060	2
8	X004436	1903928	2
9	X004444	1722354	2
10	X004445	1904571	2
11	X004466	1730700	2
13	X004470	1713654	2
14	X004471	1713399	2
15	X005865	1915642 (L)	1
	X005866	1915643 (R)	1
16	X004597	1905121	2
17	X004689	1734600	6
18	X004758	1906004	2
19	X004818	1906184	2
20	X005565	1912287	2
21	P00023284	26384 (L)	1
	P00023286	26385 (P)	1
22	P00049627	2669604	2
23	M6X30 DIN7380	2994129	4
24	M6X35 DIN7380	2994131	4
26	M12 DIN125	1001561	2
27	M6 DIN125	2994414	26
28	M12 DIN985	1001684	2
30	M6X45 DIN7380	2994086	8
31	M6 DIN7379	2995261	2
32	M6x60 DIN912	2995262	4
33	M6x40 DIN7984	2995263	4
34	M6x50 DIN912	2995258	2
35	M6	2994059	20

Bill of Material			
No.	Plan	Article	Quantity
37	M6x35 DIN7984	2994654	2
38	XC00037	3990106	2
39	X005828	1905244	2
41	M6x55 DIN912	1915451	4
42	M6x6 DIN914	1909924	6
43	M16 DIN17222	1911653	2
44	---	1991857	4
45	X001380	1009726	2
47	M12x1,25	1994605	2
48	M8x76 DIN912	2994912	2
49	M8	2994009	2
50	GRIP BLACK	2993810	2
51	M5x20 DIN912	1915452	4
52	M5 DIN 985	2994006	8
54	---	1001534	2
55	X001473	1002994	2
56	---	2994063	22

Left side only depicted

Quantities are for one wheelchair

V500ACTIVE40 PH01SIDE FRAME Sheet 2/2				3999452
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Initials	FZY	FZY	JJQ	