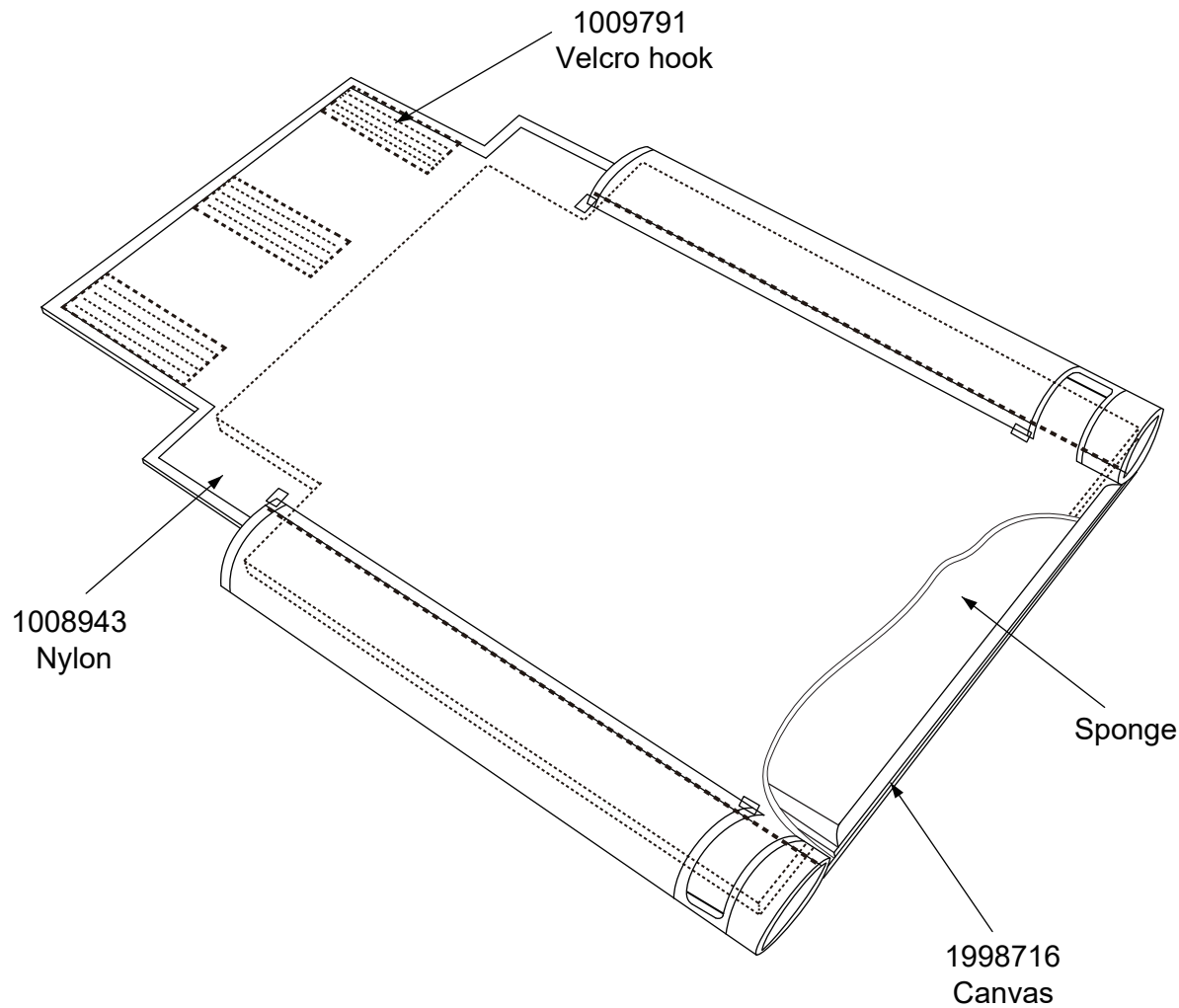


Type	Product Article	Name	Article	Number	Unit
38	3990504	Sponge	3990509	1	ST
		Nylon	1008943	0.57	M
		Canvas	1998716	0.24	LM
		Velcro hook	1009791	0.3	M
40	3990505	Sponge	3990510	1	ST
		Nylon	1008943	0.59	M
		Canvas	1998716	0.255	LM
		Velcro hook	1009791	0.3	M
42	3990552	Sponge	1905844	1	ST
		Nylon	1008943	0.6	M
		Canvas	1998716	0.26	LM
		Velcro hook	1009791	0.3	M
44	3990553	Sponge	1905845	1	ST
		Nylon	1008943	0.61	M
		Canvas	1998716	0.27	LM
		Velcro hook	1009791	0.3	M
46	3990554	Sponge	1905846	1	ST
		Nylon	1008943	0.62	M
		Canvas	1998716	0.28	LM
		Velcro hook	1009791	0.3	M
48	3990555	Sponge	1905847	1	ST
		Nylon	1008943	0.64	M
		Canvas	1998716	0.28	LM
		Velcro hook	1009791	0.3	M
50	3990556	Sponge	1905848	1	ST
		Nylon	1008943	0.66	M
		Canvas	1998716	0.29	LM
		Velcro hook	1009791	0.3	M
52	3990506	Sponge	3990499	1	ST
		Nylon	1008943	0.7	M
		Canvas	1998716	0.32	LM
		Velcro hook	1009791	0.3	M



Tolerance	
Value	Tol:
X>0≤50	±0.1
X>50≤100	±0.2
X>100≤150	±0.3
X>150≤500	±0-1
x>500	±1

EC00444/B

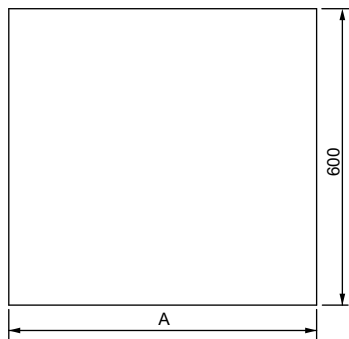
BACK D100/D200 BLACK NYLON
STEP 1/2

Plan No.
EC00444/B

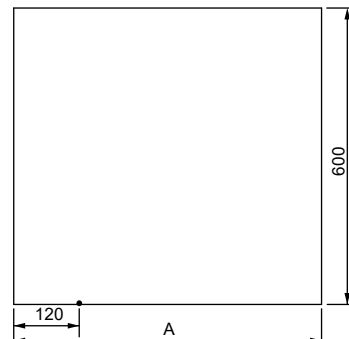
3				
2				
1	JJQ	Description increase D100	30/06/2023	FZY
No.	Requested by	Change description	Date	Init.

Scale:1:4	Drafted	Verified	Confirmed
Date	26/11/2018	30/06/2023	30/06/2023
Init.	Anna	FZY	JJQ

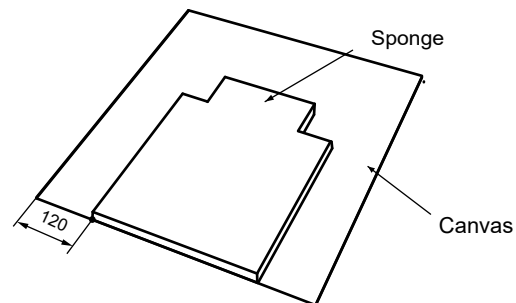




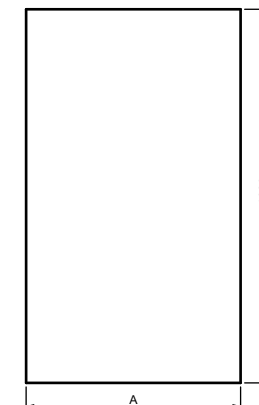
Cutting the shape of Canvas



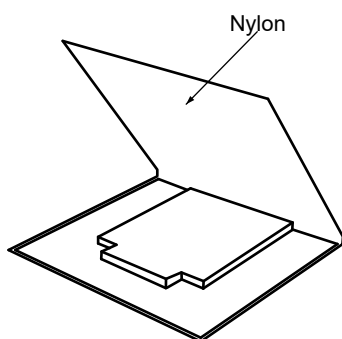
Mark at 12cm.



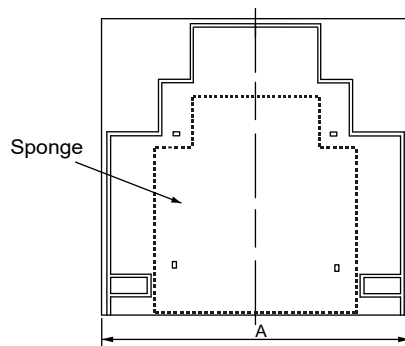
Paste Sponge and Canvas use 1999774/3993902.



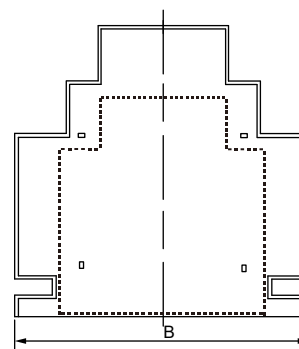
Cutting the shape of Nylon.



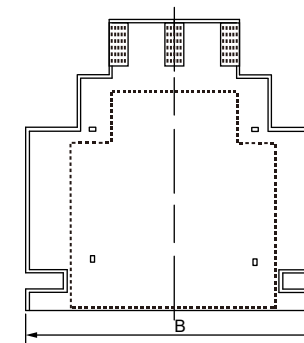
Fold Nylon from the middle and cover the sponge.



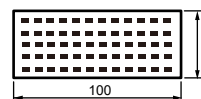
High frequency welding
By matrix: C400257 38#
C400258 40#
C400259 42#
C400260 44#
C400261 46#
C400262 48#
C400263 50#
C400264 52#



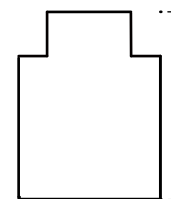
Cut off the excess part along the weld line.
Caution: Right angle corner cut smooth!



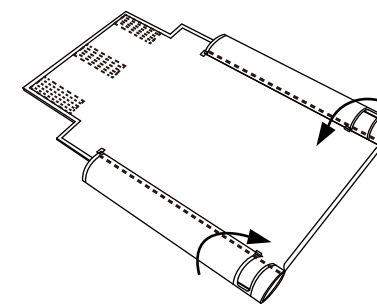
Stitching the velcro hook.



Velcro hook.



Sponge(2cm)



Turn over, then folding according the high frequency welding mark and stitching.

Type	38#	40#	42#	44#	46#	48#	50#	52#
A	620	640	660	680	700	720	740	760
B	582	602	622	642	662	682	702	722

Tolerance	
Value	Tol:
X>0≤50	±0.1
X>50≤100	±0.2
X>100≤150	±0.3
X>150≤500	±0-1
x>500	±1

EC00444/B

BACK D100/D200 BLACK NYLON
STEP 2/2

Plan No.
EC00444/B

3				
2				
1	JJQ	Description increase D100	30/06/2023	FZY
No.	Requested by	Change description	Date	Init.

Scale:1:4	Drafted	Verified	Confirmed
Date	26/11/2018	30/06/2023	30/06/2023
Init.	Anna	FZY	JJQ

